

# ENGINEERING CHANGE NOTICE

|                                  |                                 |                                       |     |
|----------------------------------|---------------------------------|---------------------------------------|-----|
| DART AEROSPACE LTD               |                                 | ECN #:                                |     |
| Date: 05.11.16                   |                                 |                                       | 748 |
| Project No: D412-742             | Created By: AH                  | Checked By: AH                        |     |
| Project Name: 412 FLOAT SKIDTURE | Approved By: AH (Proj. Manager) | Approved By: N/A (Management if reqd) |     |

Description of Change:

RELEASE: D3391, Rev C1  
D3417, Rev C  
D3460, Rev A

| Notification/Acceptance | Affected | Initials | Authorization |
|-------------------------|----------|----------|---------------|
| QA                      | N/A      |          | P601-536      |
| Production              | ✓        |          |               |
| Planning                | N/A      |          |               |
| Marketing               | N/A      |          |               |

| Engineering Actions                 | Yes | No | Responsible | To happen by: | Complete    |
|-------------------------------------|-----|----|-------------|---------------|-------------|
| Update Blue/Pink File               |     | ✓  |             |               |             |
| Update DSI File                     |     | ✓  |             |               |             |
| Update D-Part Master Binder         | ✓   |    | KJ          | ASAP          | 05.11.22 AH |
| Update Grey Project Binder          | ✓   | ✓  |             |               |             |
| Update DEO Binder                   |     | ✓  |             |               |             |
| Update Master Document List         | ✓   | ✓  | KJ/PH       | ASAP          | 06.06.28 AA |
| Update Drawing Approval Record      | ✓   |    | KJ          | ASAP          | 05.11.22 KJ |
| Update Change Record Form           |     | ✓  |             |               |             |
| Move Electronic File                | ✓   |    | KJ          | ASAP          | 05.11.22 KJ |
| Notify TCA of Change                |     | ✓  |             |               |             |
| Notify FAA of Change                |     | ✓  |             |               |             |
| Update QSI 021                      |     | ✓  |             |               |             |
| Update QSI 036                      |     | ✓  |             |               |             |
| Scan Documents                      |     | ✓  |             |               |             |
| Update MIS Database                 | ✓   |    | KJ          | ASAP          | 05.11.22 AH |
| Update Access Database              | ✓   |    | KJ          | ASAP          | 05.11.22 AH |
| Verification ARC                    |     | ✓  |             |               |             |
| Create/Update STC Approval List     |     | ✓  |             |               |             |
| Create/Update IPP's                 | ✓   |    | KJ/JLM/EC   | ASAP          | 06.03.07    |
| Create/Update BOM's                 | ✓   |    | KJ/JLM/EC   | ASAP          | 06.03.07    |
| Create/Update PPP's                 |     | ✓  |             |               |             |
| Update Paperwork Kits in Production |     | ✓  |             |               |             |
| Update Paperwork Kits in Stock      |     | ✓  |             |               |             |
| Rework/Scrap Current Production     |     | ✓  |             |               |             |
| Rework/Scrap Kits in Stock?         |     | ✓  |             |               |             |
| Create/Update Laminated Dwgs        | ✓   |    | KJ/JLM/EC   | ASAP          | 05.12.01 AH |
| Create/Update Controlled Dwgs       | ✓   |    | KJ/JLM/EC   | ASAP          | 05.11.22 KJ |
| Create/Update FAI sheets            |     | ✓  |             |               |             |
| Create/Update CNC Programs          | ✓   |    | JLM/EC      | ASAP          | 06.03.07    |
| Create/Update Tooling               | ✓   |    | JLM/EC      | ASAP          | 06.03.07    |
| Create/Update DXF File              |     | ✓  |             |               |             |
| MPP required?                       |     | ✓  |             |               |             |
| Notify Previous Customers           |     | ✓  |             |               |             |
| Notify Eurocopter France            |     | ✓  |             |               |             |

← see  
MDL-D412-742  
Rev. C

Notes: RELATED ISN, JCA, MDL WERE RELEASED PER ECN #745 } see attached  
 : DWGS D3407, D3456 WERE RELEASED PER PREVIOUS ECN #736  
 : UPDATE/CREATE pdf files  
 : NOTE D3391, C2 revision  
 - LAMINATE D3391, 3460

H:\Forms\Engineering\approved eng\ECNrevJ.xls  
05.12.01

ECN Complete: [Signature]

Date: 06.06.27



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October 18, 2005

Ms Jean Newton

Aircraft Certification Office ANM-100S  
1601 Lind Ave. SE  
Renton, WA 98055  
Ph: 425-917-6406

## REFERENCE ONLY

Dear Jean,

Re: Updates to STC SR01583SE for D412-742 Float Skidtube Installations

We have made the following drawing changes to this design

- a) Stainless steel washers have been added underneath the bolt heads and the nuts to prevent deformation of the plastic washers that isolate the stainless steel hardware from the aluminum skidtube.
- b) Two additional sets of inserts have been added to the D412-742-011 skidtube design so that it is compatible with both the OEM/PMA and Apical Tribag float systems.
- c) Drawing D3391 (see D3391 Rev. C) has been updated to increase the length of the D3391-015/-025 aft extensions that are inside the middle part of the skidtube to reduce localized loading in the middle part of the skidtube. By inspection, this change reduces stress levels over the existing approved design.
- d) A large stainless steel washer (see D3456 Rev. A) was added to the tow ring installation. The length of the tow ring (see D3407 Rev. C) was adjusted accordingly and the D3417-3 plastic spacers were re-designed (see D3417 Rev. C).
- e) The fwd and aft wearplates have been re-designed with a joggle to improve the fit between the skidtube and the wearplates at the transition between the mid tube and the fwd/aft extensions. These parts are reflected on drawing D3460 Rev. A.

The following data has been submitted in support of these changes:

- a) 8110-3 signed by DER Dave McClenahan
- b) Master Document List MDL-D412-742 Rev. C
- c) Installation Instructions IIN-D412-742 Rev. B
- d) Instructions for Continued Airworthiness ICA-D412-742 Rev. 1
- e) Drawing D3391 Rev. C
- f) Drawing D3407 Rev. C
- g) Drawing D3417 Rev. C
- h) Drawing D3456 Rev. A
- h) Drawing D3460 Rev. A

ECN #745

ECN #736

Yours Truly,  
DART AEROSPACE USA, Inc.

  
David Shepherd  
Design Engineer